

5/28

DART AEROSPACE LTD	Work Order:	23617
Description: Abrasion Strip	Part Number:	D2856-400
Dwg: D2856 Rev. A	Qty:	216

Step	Location	Procedure	By	Date	Qty
1	DC	Issue Traveller	bj	05/06/21	216
2	PG	Issue P/O: <u>1008259</u> Material: Outdoor grade polyurethane protective clear tape 3M P/N 8681 (or 8681HS) – 108 foot roll <b>Specify for Clear Tape</b>	u	05/06/22	216
3	RG	Receive and Inspect for transit damage <b>Ensure Material certification is attached</b>	DL	05/07/21	216
4	QC6	Inspect dimensions <b>Ensure material certification conforms to dwg.</b>	ml	05/08/22	216
5	LB	Identify and stock	ml	05/08/22	216
6	AC	Cost / part: <u>4.23</u>	RF	05/08/22	216
7	DC	Close W/O <u>4.24</u> Inspect Level 21	EP	05/08/22	216

Rev	Date	Change	Revised By	Approved
A	00.12.11	New Issue	EC	
B	00.12.12	Reformat	EC	
C	01.10.29	Revised Step 2	SM	
D	02.08.28	Re-format; Added clear & 108 foot roll to Step 2	KJ RF	JS

RELEASED  
02/09/03 RF

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial Design Mgr	Action Description Design Mgr	Sign & Date			

Part No: \_\_\_\_\_

PAR #: \_\_\_\_\_

Fault Category: \_\_\_\_\_

NCR: Yes No

 DQA: 

Date: 05/08/21

NOTE: Date &amp; initial all entries

QA: N/C Closed: \_\_\_\_\_

Date: \_\_\_\_\_

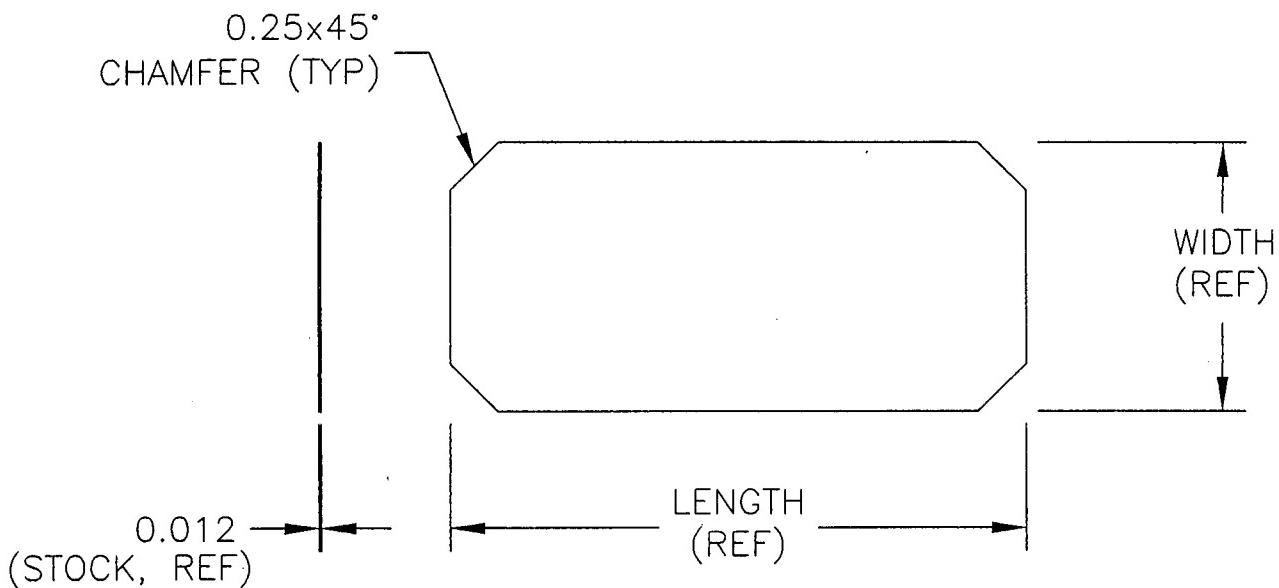


G 5

DESIGN	DRAWN BY	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA
CHECKED	APPROVED	DRAWING NO. D2856
DATE		REV. A SHEET 1 OF 1
00.11.17		TITLE ABRASION STRIP SCALE NTS
A	00.11.17	NEW ISSUE

RELEASED  
00.11.24

## SPECIFICATION CONTROL DRAWING



MATERIAL: OUTDOOR GRADE POLYURETHANE PROTECTIVE TAPE  
3M, P/N 8681 (OR 8681HS)  
THICKNESS: 0.012"

SPECIFICATION: D2856-XXX-YYY ABRASION STRIP

WIDTH                    LENGTH

EG: 1.75"x2.50" ABRASION STRIP = D2856-~~1.75-2.50~~

SHOP COPY  
RETURN TO  
ENGINEERING

UNCONTROLLED COPY

WORK ORDER  
NO. 23617

TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

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## Job Costing Report

Dart Aerospace Ltd.  
Hawkesbury

Jun 20, 2005  
03:23 pm

Work Order No : 0023617  
 Project Name : D2856-400 Department Code:  
 Project For : WK528 Burden Flags : NNNNNNN  
 Work Order Type : Main WO Status : Open  
 Main WO Number : Invoice State : Not Invoiced  
 House Part Number : D2856-400 Invoice Date :  
 Description : Abrasion Strip Invoice Number :  
 Manufactured : Yes Invoice Amount : 0.00  
 Amount Req'd : 216  
 Amount Done : 0 Order Entry No :  
 Start Date : 06-20-05 OE Value : 0.00  
 Est Finish Date : 07-20-05  
 Act Finish Date :  
 Drawings Reqd : No Est Mark Up : 0.000%  
 Ok for Approval : Actual Mark Up : 0.000%  
 Approval Rec'd : \$0 Posted to Finished Goods

	Estimated	Actual	Var. %	Posted	To Post
Material Cost :	0.00	0.00	0.00	0.00	0.00
Engineering Hours :	0.00	0.00	0.00		
Engineering Cost :	0.00	0.00	0.00	0.00	0.00
Production Hours :	0.00	0.00	0.00		
Production Cost :	0.00	0.00	0.00	0.00	0.00
Packaging Hours :	0.00	0.00	0.00		
Packaging Cost :	0.00	0.00	0.00	0.00	0.00
OverHead Hours :	0.00	0.00	0.00		
OverHead Cost :	0.00	0.00	0.00	0.00	0.00
CNC Hours :	0.00	0.00	0.00		
CNC :	0.00	0.00	0.00	0.00	0.00
Misc. Hours :	0.00	0.00	0.00		
Misc. :	0.00	0.00	0.00	0.00	0.00
<hr/>					
Burden :	0.00	0.00	0.00		
<hr/>					
Total Cost :	0.00	0.00	0.00		
Mark up :	0.000	0.000			
Selling Cost :	0.00	0.00			

	Estimated	Actual
Labour Hrs/Amount Done :	0.00	0.00
Profits/ (Loss) :	0.00	0.00



## **CERTIFICATE OF ANALYSIS**

**3M Aberdeen Plant  
610 North County Road 19  
Aberdeen, SD 57401  
605/229-5002**

This document certifies that the listed product, sold by 3M company, was produced according to, and meets the requirements of, current 3M Manufacturing and Quality Standards.

<b>Product :</b> 8681HS	<b>Run / Lot Nbr:</b> 5151	<b>Country of Origin</b> Made in USA
<b>Specification No: (if applicable)</b>	<b>Date of Manufacture:</b> 06/2005	<b>Shelf Life (Months)</b> 24
<b>Customer PO#:</b> XQ036	<b>3M Invoice#:</b> EH83344	<b>Attention:</b>

**The above certification does not change our normal published terms and conditions for the sale.**

**IMPORTANT NOTICE TO PURCHASER:** The following is made in lieu of all warranties, expressed or implied, including the implied warranties, of merchantability and fitness for purpose: Seller's and manufacturer's only obligation shall be to replace such quantity of the product proved to be defective. Before using, user shall determine the suitability of the product for its intended use, and user assumes all risk and liability whatsoever in connection therewith. NEITHER SELLER NOR MANUFACTURER SHALL BE LIABLE EITHER IN TORT OR IN CONTRACT FOR ANY LOSS OR DAMAGE, DIRECT, INCIDENTAL, OR CONSEQUENTIAL, ARISING OUT OF THE USE OR THE INABILITY TO USE THE PRODUCT.

The 3M Aberdeen Plant received ISO-9002 Registration on Nov. 11, 1991. The Certificate of Registration Number is A2109.